



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

HT-500-CWA Job Sheet 185508



Part No: HT-500-CWA

Job Qty: 1 pcs

Part Name: Series 500 Compressor Wash System with Auxiliary Air Tank



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 2/19/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG HT-500-CWA Rev. 10 IPP Rev. A 18.05.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	2/19/19	01	0.00	0.00	Purchasing - 1		FEB 19 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	2/19/19		0.00	0.00	Packaging 2 - 1 - B4B		FEB 19 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S154839



Part: HT-500-CWA

Job No: 185508

Serial No/Batch: S154839

Revision: 10

Inspector:

Exp Date:

Instructions:

Date: 02/19/19

Plex 2/19/19 1:57 PM Dart.Hadley.Shannon

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	2/19/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	PD 19.02.19
					QC 6 - 68	
					QC 6 - 61	
121	Small Fab - 2 - B4B	1 pcs	2/19/19	0.00 0.10	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	MLL
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
122	QC 5	1 pcs	2/19/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
123	DC - 1 - B4B	1 pcs	2/19/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	DAS FEB 20 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	2/19/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 21
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Plex 2/19/19 1:57 PM Dart.Hadley.Shannon	

				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	FEB 20 2019
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	2/19/19	0.00 0.00	QC 21 - FG - 21	21 FEB 20 2019
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op **100** - Purchasing 1-Issue P/O METEC : _____ MANUFACTURE HT-500-CWA AS PER DWG 2-DART to supply
 Descriptions: decals -010P-70A and -010P-70B 3-DART to supply HT-500-CWA-010P-04 and HT-500-CWA-010P-05 control panel
 Certificate of conformity is required
110 - Receive & Inspect for Damage & Mat'l Certs
120 - QC6- All purchased or subcontracted products
121 - Small Fab - 1-Engrave P/N and S/N on placard using MARKTRONIC engraver. 2-Using double sided tape install placard on inside of lid.
122 - QC5- Inspect part completeness to step on W/O
123 - Document Control - Supply HT-500-CWA Customer packet
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO041501

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HT-500-CWA-010P-05	Control Panel	1 pcs (1 ea)	100-Purchasing	5152407
HT-500-CWA-010P-70A	Wash Emblem	1 pcs (1 ea)	100-Purchasing	5153843
HT-500-CWA-010P-70B	Rinse Emblem	1 pcs (1 ea)	100-Purchasing	5153846
HT-500-CWAP	Series 500 Compressor Wash System with Auxiliary Air Tank	1 Ea (1 ea)	100-Purchasing	5154836
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab - 2 - B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	HT-500-CWA-010P-05	1	9	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	s152407	ga091	_____
	HT-500-CWA-010P-70A	1	16	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	S153843	ga091	_____
	HT-500-CWA-010P-70B	1	16	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	S153846	ga091	_____
	HT-500-CWAP	1	0	0
121-Small Fab - 2 - B4B	RB41011	1	416	0
Part Specifications				
Specifications could not be found.				

Plex 2/19/19 1:57 PM Dart.Hadley.Shannon



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HT-500-CWA Job Sheet 185508



Part No: HT-500-CWA

Job Qty: 1 ea

Part Name: Series 500 Compressor Wash System with Auxiliary Air Tank



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 2/18/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG HT-500-CWA Rev. 10 IPP Rev. A 18.05.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		2/18/19	0.00	0.00	Purchasing		
110	Packaging	1 pcs		2/18/19	0.00	0.00	Packaging2		
120	QC	1 pcs		2/18/19	0.00	0.00	QC6		
121	Small Fab	1 pcs		2/18/19	0.00	0.10	Small Fab-4		
122	QC	1 pcs		2/18/19	0.00	0.00	QC5		
123	DC	1 pcs		2/18/19	0.00	0.00	DC		
130	Packaging	1 pcs		2/18/19	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		2/18/19	0.00	0.00	QC21		

Part Op 100 - 1-Issue P/O: 001501 MANUFACTURE HT-500-CWA AS PER DWG Supplier: METEC 2-DART to supply
Descriptions: decals -010P-70A and -010P-70B 3-DART to supply -010P-05 control panel Certificate of conformity is required
121 - 1-Engrave P/N and S/N on placard using MARKTRONIC engraver. 2-Using double sided tape install placard on inside of lid.
123 - Supply HT-500-CWA Customer packet

Oct 29, 2018 x 1 Rh

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HT-500-CWA-010P-05	Control Panel	1 Ea (1 ea)	100-Purchasing	5152405 PL
HT-500-CWA-010P-70A	Wash Emblem	1 Ea (1 ea)	100-Purchasing	5150992
HT-500-CWA-010P-70B	Rinse Emblem	1 Ea (1 ea)	100-Purchasing	5151002
HT-500-CWAP	Series 500 Compressor Wash System with Auxiliary Air Tank	1 Ea (1 ea)	100-Purchasing	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	5021040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	HT-500-CWA-010P-05	1	4	0
	HT-500-CWA-010P-70A	1	3	0
	HT-500-CWA-010P-70B	1	3	0
	HT-500-CWAP	1	3	0
121-Small Fab	RB41011	1	715	0

Part Specifications
Specifications could not be found.

Plex 10/29/18 11:52 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041501**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

PO No: PO041501

PO Date: 10/29/18

Due Date: 2/18/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Attention: Walz, Shigi

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	185508	HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	2/18/19	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
						X1		FEB 19 2019					
								ORDER 9226					
								FEB 26 2019					
②	185511	HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	2/18/19	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
						X1		FEB 19 2019					
								ORDER 9226					
								FEB 26 2019					
③	185512	HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	2/18/19	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
						X1		FEB 19 2019					
④	185927	HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	2/18/19	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
						X1							
⑤	185928	HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	2/18/19	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
						X1							
Grand Total:												\$24,310.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041501

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "P. Lussier", is written over the list of procurement quality clauses.

Plex 11/6/18 4:45 PM dart.Lussier.Patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24689
Shipment Date: 19-Feb-2019
Ship Via: our truck
Order Number: 3140
Order Date: 10/29/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041501 R1
Terms: Net 60 Days

----- Quantity -----							
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>
1	5	3	2	0	EA	DART-HT-500-CWAP Engine Wash Unit, dwg # HT-500 CWA Rev.10	

Job
Number
3140-01

DAS
3
9-09

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
3 ✓	DART-HT-500-CWAP ✓	Engine Wash Unit	10	41501R1 ✓

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, February 19, 2019